

Today's Date: 9/17/2001

<b>DB Name</b>	<u>Ouery</u>	Hit Count	Set Name
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	heteropolyacid catalyst and 12	1	<u>L4</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	heteropolyacid catalyst	286	<u>L3</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	aliphatic ester and 11	434	<u>L2</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ion exchange or zeolite	148676	<u>L1</u>

# WEST

**Generate Collection** 

## **Search Results -** Record(s) 1 through 1 of 1 returned.

1. Document ID: EP 1097120 A1, WO 200003966 A1, AU 9946323 A, BR 9912038 A

L4: Entry 1 of 1

File: DWPI

May 9, 2001

DERWENT-ACC-NO: 2000-171231

DERWENT-WEEK: 200128

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TITLE: Vapor phase production of lower <u>aliphatic esters</u>, by reacting a lower olefin with a saturated lower aliphatic mono-carboxylic acid which have had basic nitrogenous compounds removed prior to contact with a <u>heteropolyacid catalyst</u>

INVENTOR: COKER, E N; FROOM, S F T; SMITH, W J

PRIORITY-DATA: 1998GB-0015117 (July 14, 1998)

#### PATENT-FAMILY:

PUB-NO	PUB-DATE	LANGUAGE	PAGES	MAIN-IPC
EP 1097120 A1	May 9, 2001	E	000	C07C067/04
WO 200003966 A1	January 27, 2000	E	016	C07C067/04
AU 9946323 A	February 7, 2000	N/A	000	C07C067/04
BR 9912038 A	April 3, 2001	N/A	000	C07C067/04

INT-CL (IPC): C07C 67/04; C07C 69/14



#### **Generate Collection**

Terms	Documents
heteropolyacid catalyst and l2	1

Display 10 Documents, starting with Document: 1

Display Format: CIT Change Format

<u>DB Name</u>	Query	<u>Hit</u> Count	<u>Set</u> <u>Name</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	110 and acetic acid and ammonia	9	<u>L12</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	110 and acetic acid	13	<u>L11</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ion exchange and heteropolyacid catalyst	32	<u>L10</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ion exchange and l4 and hetero poly acid catalyst	0	<u>L9</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ion exchange and 14 and hetero polyacid catalyst	0	<u>L8</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ion exchange and 14 and heteropolyacid catalyst	0	<u>L7</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ion exchange and 14	2	<u>L6</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	14 and nitrogen\$5	1	<u>L5</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	5241106.pn. or 4205182.pn. or 3644497.pn. or 4405808.pn. or 4927954.pn.	14	<u>L4</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	11 and nitrogen\$5	0	<u>L3</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	11 and nitrogenous compound	0	<u>L2</u>
USPT,PGPB,JPAB,EPAB,DWPI,TDBD	ep-538826-\$.did.	2	<u>L1</u>

# WEST

#### **Generate Collection**

# **Search Results -** Record(s) 1 through 9 of 9 returned.

1. Document ID: US 6040472 A

L12: Entry 1 of 9

File: USPT

Mar 21, 2000

US-PAT-NO: 6040472

DOCUMENT-IDENTIFIER: US 6040472 A

TITLE: Catalyst for use in producing carboxylic esters

DATE-ISSUED: March 21, 2000

INVENTOR-INFORMATION:

STATE ZIP CODE NAME CITY COUNTRY Yamamatsu; Setsuo Fuji N/A N/AJPX Yamaguchi; Tatsuo Shizuoka-ken N/AN/A JPX Yokota; Koshiro Pasadena CA N/AN/A

US-CL-CURRENT: <u>560/210</u>; <u>502/102</u>, <u>560/238</u>

Full Title Citation Front Review Classification Date Reference Claims MMC Draw Desc Image

2. Document ID: US 5621097 A

L12: Entry 2 of 9

File: USPT

Apr 15, 1997

US-PAT-NO: 5621097

DOCUMENT-IDENTIFIER: US 5621097 A

TITLE: Oxidation of organosulphur compounds

DATE-ISSUED: April 15, 1997

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Brown; Scott W. Standish N/A N/A GBX

Lee; Angela M. West Derby N/A N/A GBX Oakes; Stephen C. Widnes N/A N/A GBX

US-CL-CURRENT: <u>540/342</u>; <u>562/115</u>, <u>562/30</u>

Full Title Citation Front Review Classification Date Reference Claims KMC Draw Desc Image

3. Document ID: US 5510308 A

L12: Entry 3 of 9

File: USPT

Apr 23, 1996

US-PAT-NO: 5510308

DOCUMENT-IDENTIFIER: US 5510308 A

TITLE: Cation and vanadium substituted heteropolyacid catalysts

for vapor phase oxidation

DATE-ISSUED: April 23, 1996

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY

Kourtakis; Kostantinos Hockessin DE N/A N/A

US-CL-CURRENT: 502/209; 549/259

### Full Title Citation Front Review Classification Date Reference Claims MMC Draw Desc Image

4. Document ID: US 4853357 A

L12: Entry 4 of 9

File: USPT

Aug 1, 1989

US-PAT-NO: 4853357

DOCUMENT-IDENTIFIER: US 4853357 A

TITLE: Olefin oxidation catalyst system

DATE-ISSUED: August 1, 1989

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Vasilevskis; Janis Los Gatos CA N/A N/A De Deken; Jacques C. Palo Alto CA N/AN/A Saxton; Robert J. Mountain View CA N/A N/A Wentrcek; Paul R. Redwood City CA N/AN/AFellmann; Jere D. Livermore CA N/AN/A Kipnis; Lyubov S. Sunnyvale CA N/AN/A

US-CL-CURRENT: 502/165; 502/167, 502/170, 502/201, 502/204, 502/206, 502/207, 502/209, 502/210, 502/211, 502/213, 502/215, 502/217, 502/218, 502/219, 502/220, 502/221, 502/228, 502/230, 502/241, 502/242, 502/245, 502/246, 502/247, 502/254, 502/255, 502/262, 502/305, 502/308, 502/311, 502/312, 502/313, 502/314, 502/316, 502/324, 502/326, 502/331, 502/338, 502/339

Full Title Citation Front Review Classification Date Reference

KWWC Draw Desc Image

5. Document ID: US 4723041 A

L12: Entry 5 of 9

File: USPT

Feb 2, 1988

US-PAT-NO: 4723041

DOCUMENT-IDENTIFIER: US 4723041 A

TITLE: Olefin oxidation catalyst system

DATE-ISSUED: February 2, 1988

INVENTOR-INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Vasilevskis; Janis	Los Gatos	CA	N/A	N/A
De Deken; Jacques C.	Palo Alto	CA	N/A	N/A
Saxton; Robert J.	Mountain View	CA	N/A	N/A·
Wentrcek; Paul R.	Redwood City	CA	N/A	N/A
Fellmann; Jere D.	Livermore	CA	N/A	N/A
Kipnis; Lyubov S.	Sunnyvale	CA	N/A	N/A

US-CL-CURRENT: 568/401; 568/360

Full Title Citation Front Review Classification Date Reference

HMC Drawt Desc Image

# 6. Document ID: US 4720474 A

L12: Entry 6 of 9

File: USPT

Jan 19, 1988

US-PAT-NO: 4720474

DOCUMENT-IDENTIFIER: US 4720474 A

TITLE: Olefin oxidation catalyst system

DATE-ISSUED: January 19, 1988

INVENTOR - INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Vasilevskis; Janis	Los Gatos	CA	N/A	N/A
De Deken; Jacques C.	Palo Alto	CA	N/A	N/A
Saxton; Robert J.	Mountain View	CA	N/A	N/A
Wentrcek; Paul R.	Redwood City	CA	N/A	N/A
Fellmann; Jere D.	Livermore	CA	N/A	N/A
Kipnis; Lyubov S.	Sunnyvale	CA	N/A	N/A

US-CL-CURRENT: 502/165; 502/167, 502/170, 502/201, 502/204, 502/206, 502/207, 502/209, 502/210, 502/211, 502/213, 502/215, 502/217, 502/218, 502/219, 502/220, 502/221, 502/228, 502/230, 502/241, 502/242, 502/245, 502/254, 502/255, 502/262, 502/305, 502/308, 502/313, 502/314

Full Title Citation Front Review Classification Date Reference

ENMC Draw Desc Image

### 7. Document ID: US 4508918 A

L12: Entry 7 of 9

File: USPT

Apr 2, 1985

US-PAT-NO: 4508918

DOCUMENT-IDENTIFIER: US 4508918 A

TITLE: Method of producing cyclohexane derivatives directly

from aromatic hydrocarbons

DATE-ISSUED: April 2, 1985

INVENTOR-INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Yasuhara; Yutaka Nagoya N/A N/AJPX Nishino; Masaki N/A Naqoya N/A JPX Matsuhisa; Seikichi Nagoya N/A N/A JPX

US-CL-CURRENT: 560/241; 568/338, 568/376, 568/832, 568/834, 568/835, 570/212, 585/269

Full Title Citation Front Review Classification Date Reference

KNAC Draw Desc Image

8. Document ID: US 4212990 A

L12: Entry 8 of 9

File: USPT

Jul 15, 1980

US-PAT-NO: 4212990

DOCUMENT-IDENTIFIER: US 4212990 A

TITLE: Method for producing cyclohexane derivatives directly

from aromatic hydrocarbons

DATE-ISSUED: July 15, 1980

INVENTOR - INFORMATION:

NAME CITY STATE ZIP CODE COUNTRY Yasuhara; Yutaka N/AN/ANagoya JPX Nishino; Masaki Nagoya N/AN/A JPX Matsuhira; Seikichi Nagoya N/A N/A JPX

US-CL-CURRENT: 560/241; 568/376, 568/832, 568/834, 568/835, 585/269

Full Title Citation Front Review Classification Date Reference

RMC Draw Desc Image

9. Document ID: US 4067915 A

L12: Entry 9 of 9

File: USPT

Jan 10, 1978

US-PAT-NO: 4067915

DOCUMENT-IDENTIFIER: US 4067915 A

TITLE: Method for producing cyclohexane derivatives directly

from aromatic hydrocarbons

DATE-ISSUED: January 10, 1978

INVENTOR - INFORMATION:

NAME	CITY	STATE	ZIP CODE	COUNTRY
Yasuhara; Yutaka	Nagoya	N/A	N/A	JA
Nishino; Masaki	Nagoya	N/A	N/A	JA
Matsuhisa; Seikichi	Nagoya	N/A	N/A	JA

US-CL-CURRENT: 570/212; 560/231, 568/832, 568/834, 568/835

Full Title Citation Front Review Classification Date Reference

KMMC Draw Desc Image

**Generate Collection** 

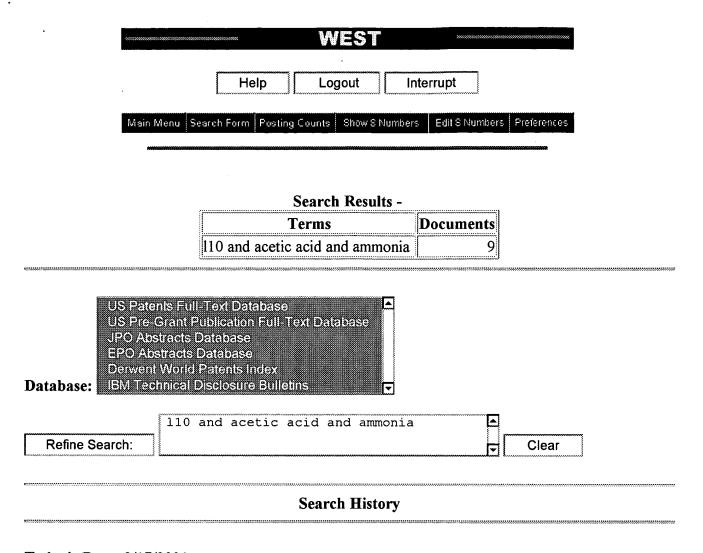
Terms	Documents
l10 and acetic acid and ammonia	9

Display

Documents, starting with Document: 9

Display Format: CIT

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Today's Date: 9/17/2001

```
=> file registry
COST IN U.S. DOLLARS
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                                                                   0.15
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                                       HIGHEST RN 357163-97-4
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=> s ethyl acetate/cn
L1
             1 ETHYL ACETATE/CN
=> ds 11
DS IS NOT A RECOGNIZED COMMAND
The previous command name entered was not recognized by the system.
For a list of commands available to you in the current file, enter
"HELP COMMANDS" at an arrow prompt (=>).
=> d 11
L1
     ANSWER 1 OF 1 REGISTRY COPYRIGHT 2001 ACS
RN
     141-78-6 REGISTRY
     Acetic acid ethyl ester (8CI, 9CI) (CA INDEX NAME)
OTHER NAMES:
CN
   Acetic acid, ethyl ester
CN
    Acetic ether
CN
   Acetidin
CN
   Acetoxyethane
CN
    Ethyl acetate
CN
    Ethyl ethanoate
CN
    EtOAc
CN
     Vinegar naphtha
FS
     3D CONCORD
MF
     C4 H8 O2
CI
     COM
LC
     STN Files:
                  AGRICOLA, ANABSTR, BEILSTEIN*, BIOBUSINESS, BIOSIS,
       BIOTECHNO, CA, CANCERLIT, CAPLUS, CASREACT, CBNB, CEN, CHEMCATS,
       CHEMINFORMRX, CHEMLIST, CHEMSAFE, CIN, CSCHEM, CSNB, DDFU, DETHERM*,
       DIPPR*, DRUGU, EMBASE, ENCOMPLIT, ENCOMPLIT2, ENCOMPPAT, ENCOMPPAT2,
       GMELIN*, HODOC*, HSDB*, IFICDB, IFIPAT, IFIUDB, IPA, MEDLINE, MRCK*,
       MSDS-OHS, NAPRALERT, NIOSHTIC, PDLCOM*, PIRA, PROMT, RTECS*, SPECINFO,
       SYNTHLINE, TOXLINE, TOXLIT, TRCTHERMO*, TULSA, ULIDAT, USAN, USPATFULL,
       VETU, VTB
         (*File contains numerically searchable property data)
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=> s 141-78-6/prep 17420 141-78-6

2778383 PREP/RL

1270 141-78-6/PREP

(141-78-6 (L) PREP/RL)

=> s 141-78-6/pur

17420 141-78-6

151139 PUR/RL

L3 133 141-78-6/PUR

(141-78-6 (L) PUR/RL)

=> s 12 or 13

L2

L5

L4 1270 L2 OR L3

=> s ethylene and acetic acid and 14

372353 ETHYLENE

120741 ACETIC

3005932 ACID

98859 ACETIC ACID

(ACETIC (W) ACID)

82 ETHYLENE AND ACETIC ACID AND L4

```
=> s ion exchange or zeolite
        883277 ION
        446597 EXCHANGE
        114114 ION EXCHANGE
                 (ION (W) EXCHANGE)
         71202 ZEOLITE
        180965 ION EXCHANGE OR ZEOLITE
L6
=> s heteropolyacid catalyst
           901 HETEROPOLYACID
        550524 CATALYST
L7
           170 HETEROPOLYACID CATALYST
                  (HETEROPOLYACID (W) CATALYST)
=> s 15 and 16 and 17
             0 L5 AND L6 AND L7
=> s 15 and 17
L9
             2 L5 AND L7
=> s 15 and 16
L10
             8 L5 AND L6
=> d 19 1-2 ibib abs hitstr
     ANSWER 1 OF 2 CAPLUS COPYRIGHT 2001 ACS
ACCESSION NUMBER:
                         1999:634057 CAPLUS
DOCUMENT NUMBER:
                         131:338546
TITLE:
                         Research and development on esterification technology
                         for acetic acid with
                         ethylene to prepare ethyl acetate
AUTHOR(S):
                         Zhu, Ji-fang; Liao, Shi-jun; Chen, Huan-qing; Mei,
                         Ci-yun
CORPORATE SOURCE:
                         Dep. Appl. Chem., South China Univ. Technol., Canton,
                         510641, Peop. Rep. China
SOURCE:
                         Huaxue Fanying Gongcheng Yu Gongyi (1999), 15(3),
                         314-321
                         CODEN: HFGGEU; ISSN: 1001-7631
                         Zhejiangsheng Chuban Duiwai Maoyi Gongsi
PUBLISHER:
DOCUMENT TYPE:
                         Journal; General Review
LANGUAGE:
                         Chinese
     A review with 25 refs. The advances in esterification of acetic
     acid with ethylene to prep. Et acetate, including the
     catalyst and kinetics researches were described. Among the catalysts
     developed, the heteropoly compd. catalyst holds some promise in use of
     practical applications.
IT
     141-78-6P, Ethyl acetate, preparation
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (development of technol. for esterification of acetic
        acid with ethylene to Et acetate)
RN
     141-78-6 CAPLUS
CN
     Acetic acid ethyl ester (8CI, 9CI) (CA INDEX NAME)
Et-O-Ac
    ANSWER 2 OF 2 CAPLUS COPYRIGHT 2001 ACS
ACCESSION NUMBER:
                         1979:574834 CAPLUS
DOCUMENT NUMBER:
                         91:174834
TITLE:
                         Ethyl esters of aliphatic carboxylic acids
INVENTOR(S):
                         Izumi, Yusuke; Maekawa, Junji; Suzuki, Katsumi
                         Tokuyama Soda Co., Ltd., Japan
PATENT ASSIGNEE(S):
                         Ger. Offen., 29 pp.
SOURCE:
```

CODEN: GWXXBX

DOCUMENT TYPE:

LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
DE 2842265	A1	19790405	DE 1978-2842265	19780928
JP 54052025	<b>A</b> 2	19790424	JP 1977-115540	19770928
JP 56030334	B4	19810714		
US 4205182	Α	19800527	US 1978-945666	19780925
GB 2005679	Α	19790425	GB 1978-38352	19780927
GB 2005679	B2	19820127		
CA 1128544	A1	19820727	CA 1978-312172	19780927
FR 2404621	A1	19790427	FR 1978-27754	19780928
FR 2404621	В1	19800704		,
PRIORITY APPLN. INFO.	:		JP 1977-115540	19770928

AB Et alkanoates were prepd. by liq. phase esterification of aliph. carboxylic acids with CH2:CH2 over a heteropolyacid of W or acidic metal salt thereof in the presence of .ltoreq.7% H2O. Thus, passing CH2:CH2 into AcOH contg. H4(SiW12O4O) and 1.8% H2O 3 h at 210.degree. gave 38.5% EtOAc, 0.07% AcO-, and 0.06% AcOCHMeEt, with 38.6% yield of EtOAc with 99.2% selectivity.

IT 141-78-6P, preparation

RL: SPN (Synthetic preparation); PREP (Preparation)
(prepn. of, by tungsten heteropolyacid-catalyzed esterification of acetic acid with ethylene)

RN 141-78-6 CAPLUS

CN Acetic acid ethyl ester (8CI, 9CI) (CA INDEX NAME)

Paten

Et-0-Ac

=> s  $110\ 1-5$  ibibi abs MISSING OPERATOR L10 1-5 The search profile that was entered contains terms or nested terms that are not separated by a logical operator.

=> d l10 1-5 ibibi abs 'IBIBI' IS NOT A VALID FORMAT FOR FILE 'CAPLUS'

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IMAX ----- MAX, indented with text labels
ISTD ----- STD, indented with text labels
OBIB ----- AN, plus Bibliographic Data (original)
OIBIB ----- OBIB, indented with text labels
SBIB ----- BIB, no citations
SIBIB ----- IBIB, no citations
HIT ----- Fields containing hit terms
HITIND ----- IC, ICA, ICI, NCL, CC and index field (ST and IT)
              containing hit terms
HITRN ----- HIT RN and its text modification
HITSTR ----- HIT RN, its text modification, its CA index name, and
              its structure diagram
FHITSTR ---- First HIT RN, its text modification, its CA index name, and
              its structure diagram
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OCC ----- Number of occurrence of hit term and field in which it occurs
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All of the formats (except for SAM, SCAN, HIT, HITIND, HITRN, HITSTR,
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specified Accession Number.
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=> d his
     (FILE 'HOME' ENTERED AT 14:32:37 ON 17 SEP 2001)
     FILE 'REGISTRY' ENTERED AT 14:32:59 ON 17 SEP 2001
L1
              1 S ETHYL ACETATE/CN
     FILE 'CAPLUS' ENTERED AT 14:33:50 ON 17 SEP 2001
T.2
           1270 S 141-78-6/PREP
L3
            133 S 141-78-6/PUR
L4
           1270 S L2 OR L3
L5
             82 S ETHYLENE AND ACETIC ACID AND L4
L6
         180965 S ION EXCHANGE OR ZEOLITE
ь7
            170 S HETEROPOLYACID CATALYST
Г8
              0 S L5 AND L6 AND L7
Ь9
              2 S L5 AND L7
L10
              8 S L5 AND L6
=> d 110 1-5 ibib abs
L10 ANSWER 1 OF 8 CAPLUS COPYRIGHT 2001 ACS
ACCESSION NUMBER:
                        1999:686762 CAPLUS
DOCUMENT NUMBER:
                         131:288011
TITLE:
                        Manufacture of ethyl acetate by the addition reaction
                         of acetic acid with
                         ethylene using zeolite catalysts
INVENTOR(S):
                         Crane, Robert A.; Brown, Stephen H.; De Caul, Lorenzo
PATENT ASSIGNEE(S):
                        Mobil Oil Corporation, USA
SOURCE:
                        U.S., 3 pp.
                        CODEN: USXXAM
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                        English
FAMILY ACC. NUM. COUNT:
                        1
```

AB

PATENT INFORMATION: PATENT NO. KIND DATE APPLICATION NO. DATE \_\_\_\_\_\_ A A1 US 5973193 19991026 US 1998-116385 19980716 WO 1999-US15655 19990712 WO 2000003968 20000127 W: AU, CA, JP, SG RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, AU 9949840 A1 20000207 AU 1999-49840 19990712 PRIORITY APPLN. INFO.: US 1998-116385 A 19980716 WO 1999-US15655 W 19990712 Et acetate is prepd. in high yield and selectivity by the addn. reaction of acetic acid with ethylene in the presence of a solid, acidic catalyst comprising a zeolite selected from: MCM-22, MCM-49, MCM-56, ZSM-5, and .beta.-zeolite. REFERENCE COUNT: REFERENCE(S): (1) Anon; EP 0031252 1981 CAPLUS (2) Anon; EP 0073141 1983 CAPLUS (3) Anon; EP 0538826 1993 CAPLUS (4) Wunder; US 5225388 1993 CAPLUS (5) Young; US 4365084 1982 CAPLUS ALL CITATIONS AVAILABLE IN THE RE FORMAT L10 ANSWER 2 OF 8 CAPLUS COPYRIGHT 2001 ACS ACCESSION NUMBER: 1997:622186 CAPLUS 127:292799 DOCUMENT NUMBER: TITLE: Catalytic transformation of ethanol over microporous vanadium silicate molecular sieves with MEL structure (VS-2) AUTHOR(S): Kannan, S.; Sen, T.; Sivasanker, S. CORPORATE SOURCE: National Chemical Laboratory, Pune, 411 008, India SOURCE: J. Catal. (1997), 170(2), 304-310 CODEN: JCTLA5; ISSN: 0021-9517 PUBLISHER: Academic DOCUMENT TYPE: Journal LANGUAGE: English The transformation of ethanol was carried out over vanadium silicate mol. sieves with MEL topol. (VS-2) with different Si/V at. ratios in the temp. range 523-623 K. The reaction was performed in a fixed-bed down-flow reactor at atm. pressure. Acetaldehyde, di-Et ether, and ethylene were the major products along with small amts. of acetone, acetic acid, Et acetate, and carbon oxides. The conversion increased while the selectivity toward acetaldehyde decreased with increase in reaction temp. The kinetics of the reaction (at 5% conversion) indicated a nearly first-order dependence of the rate of formation of the major products on ethanol. The formation of acetaldehyde is suggested to be mainly through the involvement of the vanadyl species (V=O) while di-Et ether prodn. is controlled by the simultaneous involvement of V=O and

V-O-Si assocd. with vanadium in the lattice. The intrinsic activity of vanadium incorporated into the **zeolite** framework is nearly 10 times that of the vanadium present in the impregnated sample. The nature of the sites involved in the formation of the different products, as elucidated from spectroscopic techniques (NMR and ESR), and the possible reaction mechanisms are proposed.

L10 ANSWER 3 OF 8 CAPLUS COPYRIGHT 2001 ACS ACCESSION NUMBER: 1997:238691 CAPLUS

DOCUMENT NUMBER: 126:306527

TITLE: Preparation of polyfunctional metal zeolite

catalyst for the multistage oxidative conversion of

ethyl alcohol into ethyl acetate

AUTHOR(S): Shakhtakhtinskii, T. N.; Aliev, A. M.; Kuliev, A. R.;

Medzhidova, S. M.; Muradov, M. Kh.

CORPORATE SOURCE: Inst. Teor. Probl. Khim. Tekhnol. Akad. Nauk, Baku,

Azerbaijan

SOURCE: Dokl. Akad. Nauk (1995), 343(4), 496-499 AKNEQ; ISSN: 0869-5652

PUBLISHER: DOCUMENT, TYPE: LANGUAGE:

MAIK Nauka Journal Russian

A multifunctional catalyst effective for all the stages of ethanol gas phase transformation to Et acetate is developed. Copper- and palladium-contg. mordenite, clinoptilolite, and HNaY-type zeolites were tested as catalysts. The most effective in ethanol oxidn. to acetaldehyde is natural clinoptilolite. The optimum metal concn. in clinoptilolite is 0.5% Cu, 0.1% Pd ions.

L10 ANSWER 4 OF 8 CAPLUS COPYRIGHT 2001 ACS ACCESSION NUMBER: 1991:209553 CAPLUS

DOCUMENT NUMBER:

114:209553

TITLE:

SOURCE:

Formation of ketenes by reaction of carboxylic acids

over alkali metal-exchanged zeolites

Parker, L. M.; Bibby, D. M.; Miller, I. J. AUTHOR(S):

CORPORATE SOURCE:

Chem. Div., DSIR, Petone, N. Z. J. Catal. (1991), 129(2), 438-46 CODEN: JCTLA5; ISSN: 0021-9517

DOCUMENT TYPE:

Journal

LANGUAGE:

English

The formation of ketene from HOAc by reaction over alkali metal-exchanged zeolites at .apprx.350.degree. and low partial pressure is reported. Acetone and CO2 are also produced. The greatest proportion of ketene is produced by large-pore faujasite zeolites exchanged with the smallest cations (Li+ and Na+). The corresponding ketenes from EtCO2H and iso-PrCO2H, but not PrCO2H, are also obsd. It is possible to react the ketene in situ by addn. of a further reactant to the HOAc feed, provided the addnl. reactant does not react with the zeolite catalyst. For example, MeOH and Me2NH an readily acetylated but EtOH reacts to produce C2H4 and water. Reaction of HOAc with Me2NH over NaY at 300.degree. gives a 70% conversion of Me2NH with 100% selectivity to AcNMe2.

L10 ANSWER 5 OF 8 CAPLUS COPYRIGHT 2001 ACS ACCESSION NUMBER: 1990:178027 CAPLUS

DOCUMENT NUMBER:

112:178027

TITLE:

Catalytic property of HZSM-5 in the esterification reaction. II. Effects of cation-exchange degree, reaction conditions and structure of reactants

AUTHOR(S):

Zhang, Huaibin; Zhuang, Mengfu; Li, Hexuan

CORPORATE SOURCE:

Dep. Chem., Nankai Univ., Tainjin, Peop. Rep. China

SOURCE:

Ranliao Huaxue Xuebao (1989), 17(1), 62-8

CODEN: RHXUD8; ISSN: 0253-2409

DOCUMENT TYPE:

Chinese

Journal LANGUAGE:

The effects of cation-exchange degree, reaction conditions and structure of reactants on the catalytic property were discussed. It was found that the catalytic activity underwent abrupt increase at 60% cation-exchange for ethanol esterification and at 70% for 1-butanol. The phenomenon was closely related to the strength of the acid sites and the sizes of reactant and product mols. Stability expts. confirmed that the stability of catalyst was obviously reduced when the degree of cation-exchange exceeded 73%, owing to coke formation at strong acid sites. Esterification of acetic acid with C1-C6 alcs. on HZSM-5 zeolite proved that ethylene was not formed with ethanol, and small quantities of olefins were formed with 1-propanol, 1-butanol, 1-pentanol and 1-hexanol. However, the esterifications of acetic acid with isopropanol produced only 5% of ester. and with tert-Bu alc., no ester was formed because alkenes were the major products. The esterification of benzyl alc. with acetic acid and hexanoic acid and the esterification of cyclohexanol with acetic acid were all successful, but the esterification of benzoic acid with 1-butanol was difficult on HZSM-5 due to steric hindrance.

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FILE 'REGISTRY' ENTERED AT 14:32:59 ON 17 SEP 2001
L1
             1 S ETHYL ACETATE/CN
     FILE 'CAPLUS' ENTERED AT 14:33:50 ON 17 SEP 2001
           1270 S 141-78-6/PREP
L2
            133 S 141-78-6/PUR
L3
L4
           1270 S L2 OR L3
             82 S ETHYLENE AND ACETIC ACID AND L4
T.5
         180965 S ION EXCHANGE OR ZEOLITE
L6
L7
            170 S HETEROPOLYACID CATALYST
L8
             0 S L5 AND L6 AND L7
L9
              2 S L5 AND L7
L10
              8 S L5 AND L6
     FILE 'STNGUIDE' ENTERED AT 14:41:43 ON 17 SEP 2001
=> d 110 6-8 ibib abs
YOU HAVE REQUESTED DATA FROM FILE 'CAPLUS' - CONTINUE? (Y)/N:y
L10 ANSWER 6 OF 8 CAPLUS COPYRIGHT 2001 ACS
ACCESSION NUMBER: 1983:88841 CAPLUS DOCUMENT NUMBER: 98:88841
DOCUMENT NUMBER:
                       Alkyl carboxylates
TITLE:
INVENTOR(S):
                        Young, Lewis B.
PATENT ASSIGNEE(S): Mobil Oil Corp., USA
SOURCE:
                        U.S., 9 pp.
                         CODEN: USXXAM
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         English
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:
     PATENT NO. KIND DATE APPLICATION NO. DATE
     ______
    US 4365084 A 19821221 US 1980-218148 19801219
US 4448983 A 19840515 US 1982-429936 19820930
RITY APPLN. INFO.: US 1980-218148 19801219
                                           ______
PRIORITY APPLN. INFO.:
     Carboxylic acids, RCO2H (R = alkyl, acyl, haloalkyl, H) were reacted with
     a linear or slightly branched olefin with up to 20 C and no unsatn. at C-2
     at 250-600.degree. and 104-107 Pa in the presence of a zeolite
     catalyst to yield .alpha.-methylalkyl carboxylates as the major alkyl
     carboxylate product. Thus esterification of AcOH with E-4-octene in the
     presence of HZSM-12 zeolite catalyst at 150.degree. and 170 psig
     gave 61% 2-octyl acetate, 24% 3-octyl acetate, and 15% 4-octyl acetate.
L10 ANSWER 7 OF 8 CAPLUS COPYRIGHT 2001 ACS
ACCESSION NUMBER: 1982:527077 CAPLUS
DOCUMENT NUMBER:
                        97:127077
TITLE:
                       Carboxylic acid esters by reaction of olefins with
                       carboxylic acids
INVENTOR(S):
                       Sato, Haruhito
PATENT ASSIGNEE(S): Idemitsu Kosan Co., Ltd., Japan
SOURCE:
                         Ger. Offen., 24 pp.
                         CODEN: GWXXBX
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        German
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
                    KIND DATE APPLICATION NO.
     PATENT NO. KIND DATE
    DE 3149979 A1 19820722 DE 1981-3149979
DE 3149979 C2 19850620
JP 57106640 A2 19820702 JP 1980-182856
                                          DE 1981-3149979 19811217
                                                            19801225
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JP 04046941	В4	19		
US 4465852	Α	19840814	US 1981-330010	19811211
CA-1168257	A1	19840529	CA 1981-392493	19811217
GB 2092134	Α	19820811	GB 1981-38414	19811221
GB 2092134	B2	19841212		
FR 2497196	A1	19820702	FR 1981-23915	19811222
FR 2497196	В1	19861121		

PRIORITY APPLN. INFO.: JP 1980-182856 19801225

AB Esters were prepd. by reaction of an olefin with a carboxylic acid in the presence of a metal silicate with a mol ratio SiO2-metal oxide .gtoreq.12 and the metal was chosen from groups III, IV, V, VIB, and VIII. Data were given for runs with 7 such catalysts, contg., e.g., Na2O, Cr2O3, B2O3, or La2O3, and AcOH with C2H4 or C3H6.

L10 ANSWER 8 OF 8 CAPLUS COPYRIGHT 2001 ACS

ACCESSION NUMBER:

1970:31173 CAPLUS

DOCUMENT NUMBER:

72:31173

TITLE:

Vapor phase synthesis of esters over porous

ion-exchange resin catalyst. I.

Vapor-phase synthesis of ethyl acetate from

ethylene and acetic acid

AUTHOR(S):

Murakami, Yuichi; Hattori, Tatsuhiko; Uchida, Hiroshi

Nagoya Univ., Nagoya, Japan

CORPORATE SOURCE: SOURCE:

Kogyo Kagaku Zasshi (1969), 72(9), 1945-8

CODEN: KGKZA7

DOCUMENT TYPE:

Journal

LANGUAGE:

AB

Japanese is. catalysts were active in the order:

In the title synthesis, catalysts were active in the order: porous ion-exchange resin Amberlyst 15 (I) > silicotungstic acid-silica gel (II) > phosphoric acid-kieselguhr > gel-form ion -exchange resin Amberlite IR-120B. In the case of II, the yield of EtOAc was max. (30%) at 10:1 molar C2H4-AcOH, space velocity 163 hr-1, and 200.degree., but the activity decreased rapidly in 3 hr to 10% yield. When I was used, max. yield of 60% was obtained at 10:1 molar C2H4-EtOH, space velocity 175 hr-1, and 140.degree., but the yield was only 8% at 120.degree. and at 150.degree. catalytic activity decreased rapidly. Addn. of H2O (>10 mole %) decreased the yield of EtOAc to <30% and addn. of .apprx.60 mole % H2O yielded .apprx.10% I. Increase of space velocity and decrease C2H4-AcOH decreased the yield of I.